



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

STORE

5007270

D407-797-111
Job Sheet 166571



Part No: D407-797-111

Job Qty: 2 ea

Part Name: 407 Quick Release Mounting Provisions - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/11/17

Job Tracking No:

Due Date: 10/13/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D IPP Rev:A 11.02.09 new issue DD verf:JLM IPP Rev:B 11.09.12 @ chg 002 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea	10/13/17	0.00	0.00	Start up container	
100	DC	2 pcs	10/13/17	0.00	0.00	DC	
110	Packaging	2 pcs	10/13/17	0.00	0.00	Packaging1	
120	QC	2 pcs	10/13/17	0.00	0.00	QC4	
130	Packaging	2 pcs	10/13/17	0.00	0.00	Packaging3	
140	QC21-FG	2 Ea	10/13/17	0.00	0.00	QC21	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	✓ AN6-17A 5001745	4	12	0	0
	✓ AN6-20A FM134943	4	27	0	0
	✓ D4271-011 5001742	2	3	0	0
	✓ D4271-013 5001740	2	3	0	0
	✓ D4292-1 F056350	4	6	0	0
	F158497x2 ✓ D4294-1 F151724x2	4	4	0	0
	✓ D4314-1 F156995	8	19	0	0
	✓ D4314-3 5001726	8	19	0	0
	3002077 ✓ D4713-1 5004438	2	3	0	0
	5001694 ✓ MS21042L6 5001712	8	92	0	0
	✓ MS24694-10 (-510)	8	0	0	0
	✓ MS27151-19 5001693	8	37	0	0
	✓ MS3367-5-0 5001680	2	47	0	0
	✓ NAS1149D0663J 5001681	16	666	0	0

Part Specifications

Specifications could not be found.

Issue inv to 167839

Plex 10/11/17 2:45 PM dart.poulin.mario

>D407-797-012

DQA: _____ Date: _____

WORK ORDER NON-CONFORM



QA Closed: _____ Date: _____

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Ther
Part No. _____		
NCR No. _____		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date : _____ Step #: _____

Description Work Order Deviation

Engineering ☐
Quality ☐
Other ☐

(QS1042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Mfg Date: 11/07/17
Job No: 166571

DART
AEROSPACE
S007270



407 Quick Release Mounting Provisions – Fits LH or RH

D407 – 797 – 111

Start up Operation
2

PART NO:
Revision:
Operation:
Quantity:
Change No:

Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	☐ Inspection ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes
Design ☐	Operator ☐	Bending ☐	
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐		
OTHER :			

☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D407-797-111
Job Sheet 166571-A



Part No: D407-797-111

Job Qty: 1 ea

Part Name: 407 Quick Release Mounting Provisions - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 10/13/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D IPP Rev:A 11.02.09 new issue DD verf:JLM IPP Rev:B 11.09.12 @ chg 002 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/13/17	0.00	0.00	Start Up Stores/Pkg1		
100	DC	1 pcs		10/13/17	0.00	0.00	DC		
110	Packaging	1 pcs		10/13/17	0.00	0.00	Packaging1		
120	QC	1 pcs		10/13/17	0.00	0.00	QC4		
130	Packaging	1 pcs		10/13/17	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		10/13/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN6-17A	2	14	0	0
	AN6-20A	2	23	0	0
	D4271-011	1	1	0	0
	D4271-013	1	1	0	0
	D4292-1	2	4	0	0
	D4294-1	2	6	0	0
	D4314-1	4	11	0	0
	D4314-3	4	11	0	0
	D4713-1	1	8	0	0
	MS21042L6	4	226	0	0
	MS24694-S10	4	84	0	0
	MS27151-19	4	29	0	0
	MS3367-5-0	1	45	0	0
	NAS1149D0663J	8	645	0	0

Part Specifications

Specifications could not be found.

5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -014	Qty -111	Part Number	Description
X					D407-797-011	QUICK RELEASE HELI-UTILITY-BASKET
	X				D407-797-012	QUICK RELEASE HELI-UTILITY-BASKET
		X			D407-797-013	QUICK RELEASE HELI-UTILITY-BASKET
			X		D407-797-014	QUICK RELEASE HELI-UTILITY-BASKET
1	1	1	1	X	D407-797-111	QUICK RELEASE BASKET MOUNTING KIT
1					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
	1				D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
		1			D4272-013	BASKET ASSY, LIGHT WEIGHT LID, LH
			1		D4272-014	BASKET ASSY, LIGHT WEIGHT LID, RH
				1	D4271-011	BEAM ASSY, FWD
				1	D4271-013	BEAM ASSY, AFT
				2	D4292-1	FITTING
				2	D4294-1	FITTING
				4	D4314-1	SHIM
				4	D4314-3	SHIM
				1	D4713-1	SPACER
				2	AN6-17A	BOLT
				2	AN6-20A	BOLT
				8	NAS1149D0663J	WASHER (OR AN960JD616)
				4	MS21042L6	NUT (OR MS21042-6)
				4	MS27151-19	NUT
				4	MS24694-10	SCREW
				1	MS3367-5-0	TIE WRAP

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Revision: D

Date: 15.04.14

Linda Lacelle

From: Chantal Chartrand
Sent: Monday, November 06, 2017 9:47 AM
To: Mario Poulin; Linda Lacelle; Marie Lajeunesse; Victoria Michaud-Febrile; Sylvie Larocque
Cc: Caitlin Crooks
Subject: revised 900 PJ HELICOPTERS
Attachments: revised 900.pdf
Importance: High

where is w/o pds?

D3438042

Order 900 revised to reflect P/N D407-797-012, customer would like the fittings from this basket (P/N D4294-1 & P/N D4292-1) shipping As soon as possible.

From: Caitlin Crooks
Sent: November 06, 2017 9:04 AM
To: Chantal Chartrand <cchartrand@dartaero.com>
Subject: FW: ORDER FOR PROCESSING- ORDER 900 PJ HELICOPTERS

407-797-111

166571

Hi Chantal,

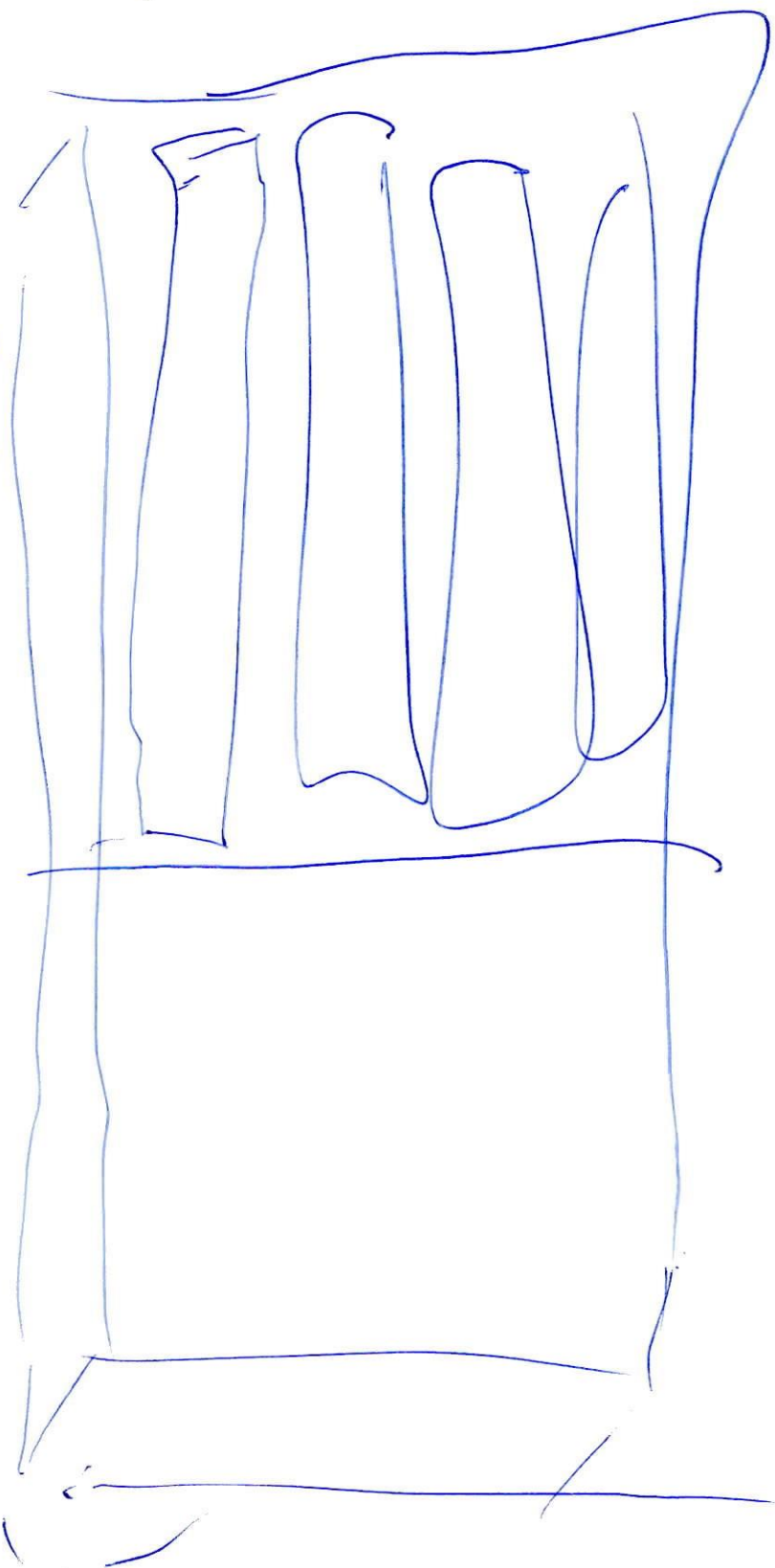
Can you please revised Order 900 to reflect P/N D407-797-012, pricing as per the PO, and please date the basket out 8 weeks. Can you also make a note that they would like the fittings from this basket (P/N D4294-1 & P/N D4292-1) shipping As soon as possible.

Thanks
Caitlin

D205.634-113
Kit - Part D?

From: Caitlin Crooks
Sent: Thursday, November 02, 2017 12:54 PM
To: Mario Poulin <mpoulin@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>; Victoria Michaud-Febrile <vmichaudfebrile@dartaero.com>
Cc: Sylvie Larocque <slarocque@dartaero.com>; Caitlin Crooks <ccrooks@dartaero.com>
Subject: RE: ORDER FOR PROCESSING- ORDER 900 PJ HELICOPTERS

20



25. 6. 21. 810000



Packing Slip: TRF Sept 24

Ship From: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Sylvie Larocque 613-632-5200
TAX ID #10127-2607

Ship to: PJ HELICOPTERS INC
903 LANGLEY WAY
RED BLUFF, CA
96080 USA
MATT MACLEOD

Date: NOVEMBER 08,2017

Ship Via: FEDEX **FOB:** Hawkesbury

Item	Part Number / Product Description	Batch #	Qty. Shipped
1	D407-797-111 BASKET MOUNTING KIT	S007270	1
2			
3			
4			
5			
6			
7			
8			
9			
10			
11			
12			
13			
14			
15			
16			
17			

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Tel.: 1.613.632.5200
Fax: 1.613.632.1185
GST # RT101272607

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No. SO 900
4. Organizations Name and Address DART AEROSPACE LTD 1270 Aberdeen Street Hawkesbury, ON, K6A 1K7 Canada Tel: 1 613 632 5200 Fax: 1 613 632 5246 www.dartaero.com					Work TBC
6. Item	7. Description	8. Part No.	9. Qty.	10. Serial/Batch No.	11. Status/Work
	Basket Mounting Installation	D407-797-111	1	S007270	NEW
Remarks: TC STC SH11-1 Issue 2, FAA STC SR02996NY 11/12/21, EASA STC 10035429 Revision 2 11/11/28					
13a. Certifies that the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation. ☐ Non-approved design data specified in block 12.			14a. ☐ CAR 571.10 Maintenance Release ☐ Other regulations specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12 has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature <i>Sylvie Larocque</i> 322		13c. Approved Organization Number 9-89		14b. Signature	
13d. Name Sylvie Larocque		13e. Date (dd/mm/yyyy): 08/Nov/2017		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mm/yyyy)	
(Previously form 24-0078) Important: See notes					
Installer Responsibilities					
This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					



ACI-561296126857

Commercial Invoice

Invoice Number Purpose of Shipment
Export Dt Sold
11/8/2017 C.I. References
TBC

Curr Ult Dest.
USD US
Pkgs Bill T/C
1 1401-7706-7
BOX

Air Waybill Nbr.
561296126857
Bill D/T/F
1401-7706-7

Shipper:
Sylvie Larocque
Dart Aerospace
1270 Aberdeen St.

HAWKESBURY
ON K6A1K7 CA (613) 632-5200
ID/EIN:

Consignee:
MATT MCLEOD
PJ HELICOPTERS INC
903 Langley Way
Red Bluff
CA 96080 US (530) 527-5059
ID/EIN: 68-0281792

Broker:

Importer:
MATT MCLEOD
PJ HELICOPTERS INC
903 Langley Way
Red Bluff
CA 96080 US (530) 527-5059
ID/EIN: 68-0281792

Part Nbr: D407-797-111
HS Code: 8803.20.0060

Marks/Nbrs: Cntry MFG: CA Net Wgt: 0.00 lbs
Unit Qty: 1.00 EA Unit Value: 3,090.000000
Commodity Value: 3,090.00

Desc: Basket Mountint Installation

Total Shipment 40 lbs
Weight:

Total Commodity 3090.00
Value:
Terms of Sale: FCA
Freight: 0.00
Insurance: 0.00
Others: 0.00
Total Invoice Value: 3,090.0



I hereby certify that the good covered by this shipment qualifies as an originating good for purposes of preferential tariff treatment under NAFTA. (Per 19 CFG 181.22)

Status (check one):

(X) Producer () Exporter () Importer () Agent of the certified goods.

Name

Address

Title

Company

Telephone

Fax

Signature

Date

Comments:

- 1)
- 2)
- 3)

I declare all information in this invoice to be true and correct.
Signature of shipper: Sylvie Larocque 11/8/2017

A handwritten signature in dark ink, appearing to read "Sylvie Larocque", is written over a horizontal line.

11/8/2017

Pick list



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Pick list

Shipper Info

Shipper No: 00578



Order No: 900

Customer: PJ Helicopters Inc

Ship To: 903 Langley Way
Red Bluff, CA 96080
USA

Ship Via: TBA - to be advised

Scheduled Ship Date: 11/8/17

Shipping Instructions:

FREIGHT TBA- for balance

customer would like the fittings from this basket (P/N D4294-1 & P/N D4292-1) shipping As soon as possible.

PLEASE SHIP THE PROVISIONS KIT FEDEX P1 account 140177067

Part	Customer Part	Part Name	Release Qty	Loaded Qty	Loaded Count	Location	Master Unit	Containers	Container Original Serial No	Qty	Gross Weight	Oldest
D407-797-012	D407-797-012	407 Quick Release Hell-Utility-Basket™ Heavy Duty Lid - RH	1	0	0			0		0	0	

D407-797-111

S007170

Plex 11/8/17 1:00 PM Dart.Larocque.Sylvie Page 1

40 lbs

S07 21x10

DAS 27 9-89
D/ 2 8

NOV 08 2017

Ref: TBC
Dep:

Date: 08Nov17
Wgt: 40.00 LBS
CV:
of Pkgs: 1

SHIPPING: 0.00
SPECIAL: 0.00
HANDLING: 0.00
TOTAL: 0.00

Svc: INTL PRIORITY ETD
TRCK: 5612 9512 6957